

Development of eco-friendly alternatives to the omnipresent plastic material and The current status of Environmental sound technology development in Mexico

Green Technology Marketplace 2023 Sandra Pascoe Ortiz PhD Irma Livier De Regil Sánchez PhD

UNIVERSIDAD DEL VALLE DE ATEMAJAC



+130 millions of people in Mexico (WIPO, 2021)

20% of the richest families concentrate half of the wealth

% of wealth concentrated in Mexican households by socioeconomic level



Source: www.eleconomista.com.mx/economia/El-20-de-las-familias-mas-ricas-de-Mexico-concentra-la-mitad-de-la-riqueza-20220413-0049.html

Households **35mill.**



middle class households

> poor and extremely poor households (44% population)

40% people are poor

Lack of access to health care services **16.2%(2018) to 28.2%(2020)** (Coneval, 2020) (Coneval, 2020)





For everyone Temperature will have risen 3.5°C by 2100

Dominant Technological and Innovation System





A large gap remains between today's technological advances and the needs of the world's majority



What the wealthy households need?

CONTRACTOR 101

What the rest of the people need?



Alternative Technological and Innovation System





Could the people of México be a marketplace for green technology?







The ANATOMY of a KEYHOLE GARDEN



Humanitarian Engineering



Appropriate Green Technology



Y está lista para lavar ropa, platos o cualquier uso doméstico





Source: https://www.mural.com.mx/aplicacioneslibre/preacceso/articulo/default.aspx?__rval=1&urlredirect=ht tps://www.mural.com.mx/suman-286-casas-con-nido-de-lluvia/ar2233350?referer=--7d616165662f3a3a6262623b727a7a7279703b767a783a--

Companies in México

Companies in México, 2022		5.5 mill		
Micro business	Source: INEGI,2022	95%	19.8%	17.2%
Small business		4%	84.6%	81.2%
Medium		0.8%	95.6%	91.1%
Big business		0.2%		
Companies that carried out Rese Technological Development activ	arch and ⁄ities	3.8%		

Source: www.inegi.org.mx/contenidos/saladeprensa/aproposito/2020/MYPIMES20.pdf

Jalisco, 2020-21	
In Jalisco (third place)	378,068
Source: INEGI,2022	

"20% have sustainable practices, the majority of large companies" (Navarrete Báez, F. E. ,2022)



Intellectual Property in México

México, 2021	
In effect	117,170
Patent application	17037
From residents, in Mexico and abroad	1993
Granted	11058
Application for utility model	721
From residents, in Mexico and abroad	642

Jalisco, 2020-21	
In effect	117,170
Patent application	227
Source: El economista	

Source: WIPO, 2021









Case: Pellets of Cactus Bioplastic

Product Development Process

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Up to 80% of marine debris are plastic

Up to 21 millions tons are micro-plastics at the bottom of the sea



Source: Greenpeace, 2016

Source: CSIRO citado por La Vanguardia, 2020



¿did you know...?

Some of the biodegradable plastics **THEY ARE NOT!**



they keep polluting



Fuente: Wedocs.unep.org







¿ How to protect the consumer?





generate TRUST

NMX-E-273-NYCE-2019

Plastic Industry-Compostable Plastics











Solution: Green Technology



SDG's to which the solution contributes



Scientific and technological development process









Formula from nopal and other natural inputs to produce thermoplastic biopolymer pellets.

Thermoplastic biopolymer pellets,

elastic, low resistance, flexible, non-toxic, water-soluble, biodegradable in compost in 7 days and in soil in 45 days maximum.

Biodegradable in compost in 7 days and in soil in 45 days maximum.

Use of **inedible nopal**, as in other bioplastics made from corn, potato or avocado.



Para diversas aplicaciones

sin contacto directo, continuo, por periodos largos, con líquidos.



Market overview



48% of bioplastics market (2021) \Rightarrow production of packaging.

Global bioplastics industry is aiming to supply 2% of the world's demand for plastic raw materials by 2026.



- Regulations, certifications and **BUYER EDUCATION** are critical
- The availability of **cheaper alternatives** is likely to hinder the growth of this market.

Technological package





Next steps

Call of the Ministry of Innovation, Science and Technology of the State of Jalisco **"From Science to Market"**

Sectors of Application/Impact:

- Food
- Environmental
- Rehabilitation Devices

- Health
- Industrial
- Pharmaceutical
 - Systems



COECYTJAL Consejo Estatal de Ciencia y Tecnología de Jalisco Innovación, Ciencia y Tecnología Jalisco

Modality A



COECYTJAL Consejo Estatal de Ciencia y Tecnología de Jalisco hnnovación, Ciencia y Tecnología



Scientific-technological projects coming from patents with opportunities to mature into technological products, for the detection and promotion of business opportunities through COMPANY BUILDER





Main characteristics:

- Phases at laboratory TRL 3-5
- Present basic evidence of scaling potential
- To present the characteristics of at least one minimum viable product (MVP)

IRL: Investment Readiness Level



TRL: Technology Readiness Levels



Extrusion and grinding tests







Technical specifications

	Universidad del Valle de Atemajac FICHA TÉCNICA BIOPLÁSTICO DE NOPAL Opuntia valutina
Nombre del material	Bioplástico de Jugo de Nopel
Descripción general del material	Es un biopolímero termoplástico, no tóxico, soluble en agua, biodegradable en composta en 7 días, γ en suelo en 43 días máximo.
Función o uso	Producción de pellets, láminas y películas, piezas producidas por vaciado en moldes.

Fórmula 1.

	Método de prueba	Unidad	Valor
Propiedades físicas			
Densidad	NMX-004-CNCP-2004	g/cm ^a	0.922
Absorción de agua	ASTM D570:2005	%	165 - 225
Solubilidad	No normado	%	13
Propiedades mecánicas			
Resistencia a la tensión	ASTM D882-02	MPa	2.26
Módulo de Young	ASTM D882-02	MPa	11.36
Elongación a la rotura	ASTM D882-02	%	115.97
Dureza	ASTM D2240	Shore D	8.5
Propiedades térmicas			
Temperatura de degradación	ASTM E2105 -00	*c	136
Temperatura de transición vítrea	ASTM D3418-15	*c	43.4
Temperatura de fusión	ASTM D3418-15	*c	56.31

Fórmula 2.

	Método de prueba	Unidad	Valor
Propiedades físicas			
Densidad	NMX-004-CNCP-2004	g/cm ⁸	1.05
Absorción de agua	ASTM D570:2005	%	85 -140
Solubilidad	No normado	%	14
Propiedades mecánicas			
Resistencia a la tensión	ASTM D882-02	MPa	0.96
Módulo de Young	ASTM D882-02	MPa	2.96
Elongación a la rotura	ASTM D882-02	%	188.27
Dureza	ASTM D2240	Shore D	5
Propiedades térmicas			
Temperatura de degradación	ASTM E2105 -00	°C	127
Temperatura de transición vítrea	ASTM D3418-15	'c	43.99
Temperatura de fusión	ASTM D3418-15	*c	51.89





Extrusion and grinding tests Pellet production





Testing of hybrid material in company





Semi-industrial testing





Technology Readiness Level

Investment Readiness Level



Science-technology based Entrepreneurship

Scientific Research, Tecnological Development & Innovation UNIVA









Pellets of cactus bioplastic



Social impact

Assessor!



Biodegradable plastic from Prickly Pear Cactus

POLLUTION & WASTE > BIO-REMEDIATION



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Owner	Unknown
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ource	User uploads
ublished	Jul <mark>2</mark> 9, 2020
Jpdated	Aug 27, 2020

Log in for acc	ess to addi	tional information and attach
Technology typ	e	Process, Material
Developed in		Mexico

Readiness level (TRL)









El Instituto Mexicano de la Propiedad Industrial, otorga el 1er. Premio IMPI a la invención Mexicana en la categoria Tecnología Verde por la patente de Bioplástico de Nopal a la Dra, Sandra Pascoe



Forbes

EN ESPAÑOL

Contenido







ありがとうございました

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